

Work Order ID 77186 -1

77186

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November-28-11 9:05:20 AM

Item ID: K10003

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Saddle, D205-634-011

Stop *NS2*

Start Date: 28/11/2011 Start Qty: 5.00

5

Cust Item ID:

Required Date: 12/12/2011 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan: M.C.J.

Date: 11/11/28

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 007

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

SP11/12/20

8 11/12/28

SP 11-12-21

8 11/12/28

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Item ID: K10003

Accept

N19000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Saddle, D205-634-011

Start Date: 28/11/2011 Start Qty: 5.00 *5*

Cust Item ID:

Required Date: 12/12/2011 Req'd Qty: 5.00 *5*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

11/12/28
①

Picklist Print

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Work Order ID: 77186

77186

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 28/11/2011

Required Date: 12/12/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP: N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
 11.03.11 per dsi9536 DD ver: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-51A

Purchased

No

110

Each

124.0000

8

40

AN4-51A

Bolt

** M 119798 SP

Location

Loc Qty

Loc Code

ST361

124

118706

50

118983

24

119127

50

AN4-6A

Purchased

No

110

Each

4,574.000

16

80

AN4-6A

Bolt

** 80x SP

Location

Loc Qty

Loc Code

ST516

4574

119017

4574

AN4C46A

Purchased

No

110

Each

26.0000

4

20

AN4C46A

BOLT

** M 119849 SP
 11-12-21

Location

Loc Qty

Loc Code

ST086

1

107287

1

ST360

25

119745

25

Picklist Print

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Work Order ID: 77186

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Parent Item Name: Saddle, D205-634-011

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K10003

Start Date: 28/11/2011

Required Date: 12/12/2011

Start Qty: 5.00

Required Qty: 5.00

AN6-12A

Purchased

No

110

Each

71.0000

8

40

**

AN6-12A

Bolt

Location

Loc Qty

Loc Code

ST341

71

119127

21

119749

50

AN960ID416

NAS1149D0463J

Purchased

No

110

Each

0.0000

32

160

**

AN960.ID416

Washer

AN960ID616

NAS1149D0663J

Purchased

No

110

Each

0.0000

8

40

**

AN960.ID616

Washer

D2570

Manufactured

No

110

Each

82.0000

24

120

**

D2570

Bushing

Location

Loc Qty

Loc Code

ST017

82

66933

1

67759

14

72122

1

72960

41

74868

25

D2571

Manufactured

No

110

Each

6.0000

1

5

**

D2571

Saddle, Fwd Out 205

Location

Loc Qty

Loc Code

ST

6

11644

0

76375

6

m119934 SP

m119075 SP

m119075 SP

B77421 SP

B760438 SP

11-12-21

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Shop Packet Print

Work Order ID: 77186

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

77186

K10003

Start Date: 28/11/2011

Required Date: 12/12/2011

Start Qty: 1.00

Required Qty: 5.00

D2572

Manufactured No

110 Each 3.0000

D2572

Saddle, Fwd In 205

**

B76442 1x 8P

Location

Loc Qty

Loc Code

ST433

2

71107

2

ST444

1

76376

1

Manufactured No

110 Each 2.0000

D2573

D2573

Saddle, Aft Out 205

**

B76451 2x 8P

Location

Loc Qty

Loc Code

ST

1

76377

1

ST423

-11

73682

1

ST434

12

Manufactured No

110 Each 2.0000

D2574

D2574

Saddle, Aft In 205

**

B76439 2x 8P

Location

Loc Qty

Loc Code

ST425

1

73684

1

ST434

1

76378

1

Manufactured No

110 Each 66.0000

D2747

D2747

Set Screw

**

B77484 2x

Location

Loc Qty

Loc Code

ST021

66

73495

66

Picklist Print

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Parent Item Name: Saddle, D205-634-011

77186

K10003

Start Date: 28/11/2011

Required Date: 12/12/2011

Start Qty: 5.00

Required Qty: 5.00

D2876

Manufactured No

110 Each

27.0000 2 10

**

D2876

Saddle Spacer

LocationLoc QtyLoc Code

ST025

27

73308

27

Manufactured No

110 Each

57.0000 2 10

**

D2877

D2877

Saddle Spacer

LocationLoc QtyLoc Code

ST025

57

73309

57

Manufactured No

110 Each

5.0000 1 5

**

D3405-041

D3405-041

Lug Assembly

LocationLoc QtyLoc Code

ST474

3

62227

2

68970

1

ST748

2

74549

2

Manufactured No

110 Each

6.0000 1 5

**

D3405-043

D3405-043

Lug Assembly

LocationLoc QtyLoc Code

ST423

2

65703

2

ST478

4

68343

1

74550

3

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Shop Packet Print

Picklist Print

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K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 28/11/2011

Required Date: 12/12/2011

Start Qty: 5.00

Required Qty: 5.00

D3407-041

Manufactured No

110 Each 10.0000

**

1 5
B76223 SP

D3407-041

Tow Ring

Location

Loc Qty

Loc Code

ST463

10

75029

10

110 Each 45.0000

**

2 10
SP

D3417-5

Manufactured No

D3417-5

Washer

Location

Loc Qty

Loc Code

ST053

45

73326

5

75044

40

110 Each 61.0000

**

1 5
SP

D3456-1

Manufactured No

D3456-1

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

54

66848

3

71165

2

73493

49

110 Each 54.0000

**

2 10
SP 11-12-21

D3533-1

Manufactured No

D3533-1

Set Screw

Location

Loc Qty

Loc Code

ST065

54

73310

54

10

Picklist Print

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Parent Item Name: Saddle, D205-634-011

77186

K10003

Start Date: 28/11/2011

Required Date: 12/12/2011

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased

No

110

Each

10,709.00

24

120

**

SP

MS21042I 4

Nut

Location

Loc Qty

Loc Code

ST300

546

117441

51

117601

362

118451

133

ST516

5163

119017

5163

ST518

5000

119075

5000

MS21043-4

Purchased

No

110

Each

1,453.000

5

25

**

SP 11-12-21

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1413

117793

5

118686

470

119309

438

119546

500

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Shop Packet Print

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
1	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G

Date: 11.06.24

